



## SCR Retrofit on Heat Recovery Steam Generator



**OWNER/OPERATOR:** Invista S.A.R.L.

**LOCATION:** Victoria, Texas

**YEAR BUILT:** 2011

**PROJECT DESCRIPTION:**

Peerless provided turnkey retrofit solution, including SCR reactor, anhydrous ammonia storage and handling, continuous emissions monitoring system (CEMS) and controls integration. Peerless also performed boiler modifications and ASME code stamping.

**MAIN PARAMETERS:**

Reagent: Anhydrous Ammonia

NOx inlet: 95 ppmvd

NOx outlet: 5 ppmvd

NH<sub>3</sub> slip: 10 ppmvd

Emissions levels are based on 15% O<sub>2</sub> dry

